

D5468-1 OUTER AFT SADDLE

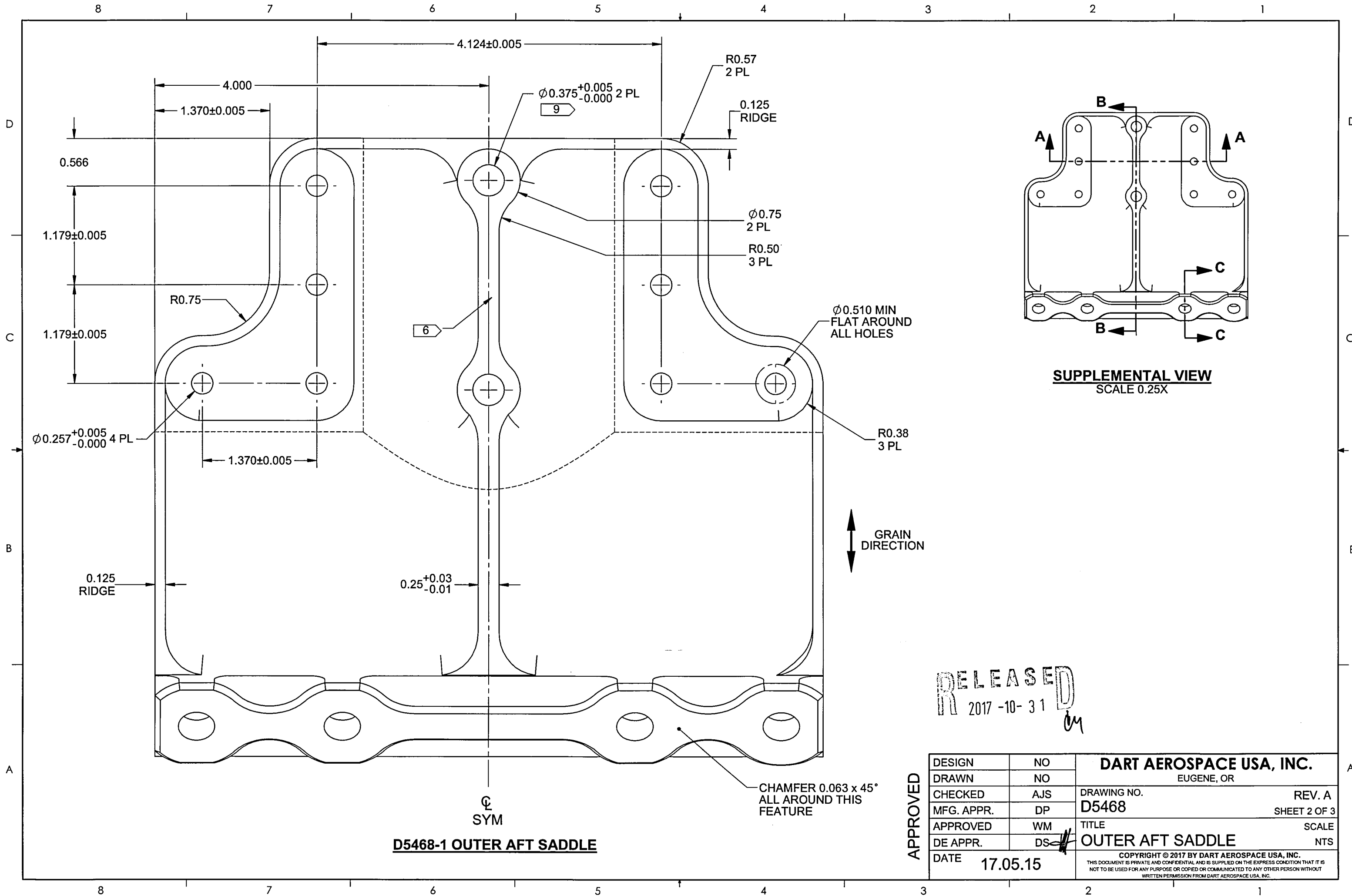
NOTES:

- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12
REF DART SPEC. D6101-007
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3
PAINT PER DART QSI 005 4.2.2.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5468-1" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.125
- 8) WEIGHT: 1.07 lbs
- 9) MASK THESE HOLES PRIOR TO PAINT

RELEASED
2017-10-31
EIN 17-728

APPROVED

A	NEW ISSUE	NO	17.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DP	D5468	SHEET 1 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	OUTER AFT SADDLE	NTS
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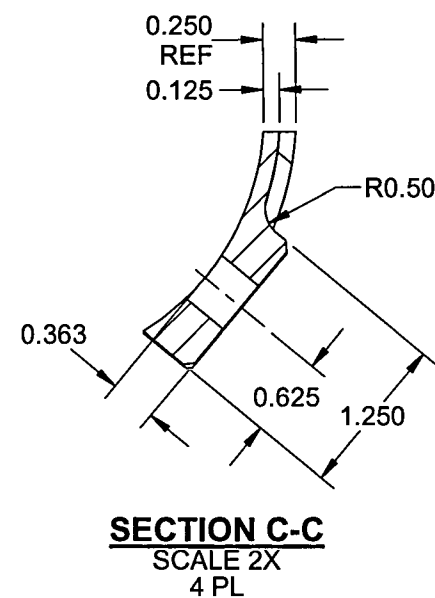
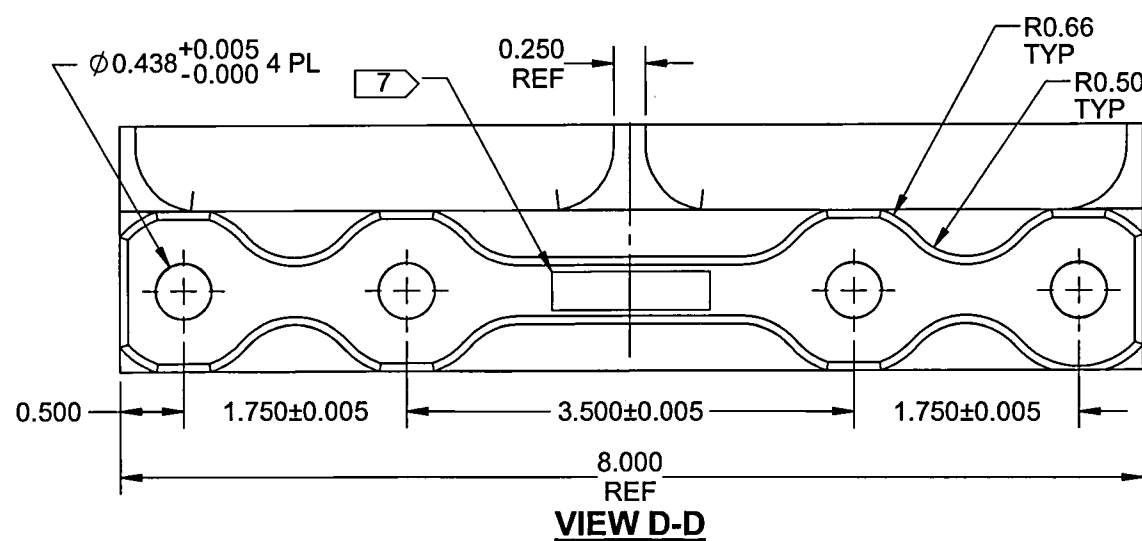
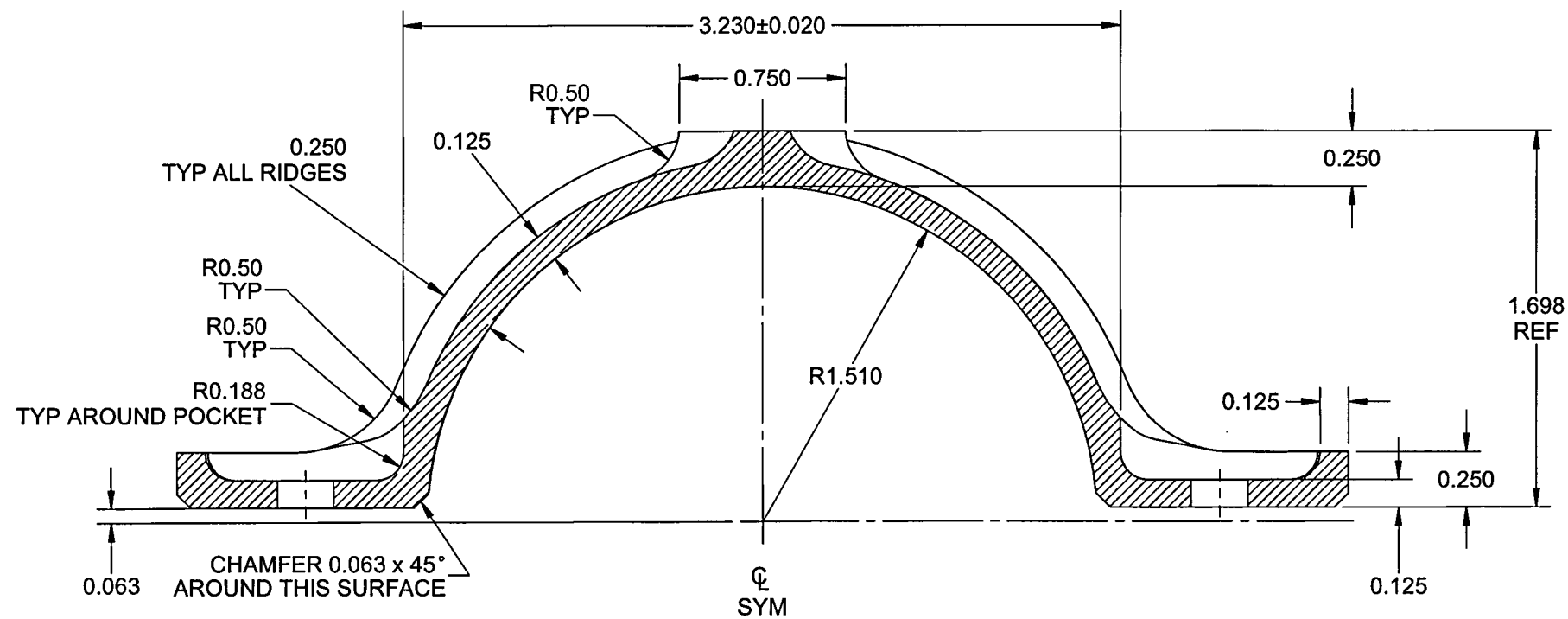
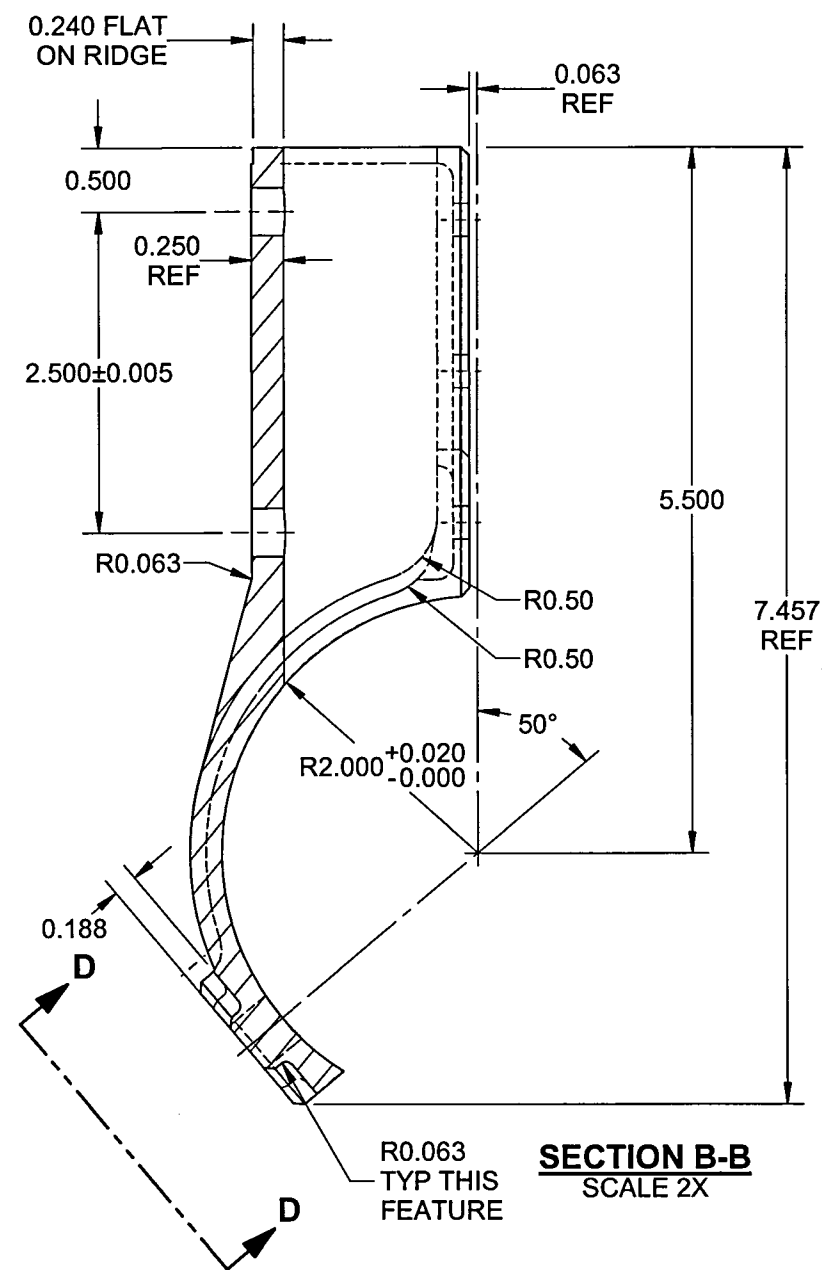


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